

SAFETY DATA SHEET

Section 1. Identification

Product name : X-CIDE™ 302 INDUSTRIAL BACTERICIDE

™ a trademark of Baker Hughes Incorporated.

Product code : XC302

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Industrial Bactericide.

 Print date
 : 1/20/2023

 Validation date
 : 1/20/2023

 Version
 : 2.01

Supplier's details : Baker Petrolite LLC

12645 W. Airport Blvd. Sugar Land, TX 77478

For Product Information/SDSs Call: 800-231-3606

(8:00 a.m. - 5:00 p.m. CST, Monday - Friday) 281-276-5400

Emergency telephone number (with hours of

operation)

: CHEMTREC: 800-424-9300 (U.S. 24 hour)

Baker Petrolite: 800-231-3606

(001)281-276-5400

CHEMTREC Int'l 01-703-527-3887 (International 24 hour)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture

FLAMMABLE LIQUIDS - Category 3
 ACUTE TOXICITY (oral) - Category 4

 ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

AQUATIC HAZARD (ACUTE) - Category 2

GHS label elements

Hazard pictograms





Signal word : Warning

Hazard statements : Flammable liquid and vapor.

Harmful if swallowed or if inhaled.

Causes skin irritation.
Causes serious eye irritation.
May cause drowsiness or dizziness.

Toxic to aquatic life.

Precautionary statements

Section 2. Hazards identification

Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Avoid contact with skin and clothing. Wash thoroughly after handling.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Hazards not otherwise

classified

Ingredient name	%	CAS number
Isopropanol	20 - 30	67-63-0
Alkyl*-1,3-propylene-diamine acetate (*Coco)	20 - 30	61791-64-8

: Prolonged or repeated contact may dry skin and cause irritation.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get

1/20/2023 XC302 **2/12**

medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion

: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion : Harmful if swallowed. Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following: pain or irritation, watering, redness

Inhalation : nausea or vomiting,headache,drowsiness/fatigue,dizziness/vertigo,unconsciousness

Skin contact: irritation,redness,dryness,cracking

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, alcohol-resistant foam or water spray (fog).

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is toxic to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: carbon dioxide,carbon monoxide,nitrogen oxides

Section 5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store in original container, protected from direct sunlight. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Ingredient name Isopropanol	Exposure limits ACGIH TLV (United States, 4/2014). STEL: 400 ppm, 0 times per shift, 15 minutes. TWA: 200 ppm, 0 times per shift, 8 hours. NIOSH REL (United States, 10/2013). STEL: 1225 mg/m³, 0 times per shift, 15 minutes. STEL: 500 ppm, 0 times per shift, 15 minutes. TWA: 980 mg/m³, 0 times per shift, 10 hours. TWA: 400 ppm, 0 times per shift, 10 hours. OSHA PEL (United States, 2/2013). TWA: 980 mg/m³, 0 times per shift, 8 hours. TWA: 400 ppm, 0 times per shift, 8 hours. OSHA PEL 1989 (United States, 3/1989). STEL: 1225 mg/m³, 0 times per shift, 15 minutes. STEL: 500 ppm, 0 times per shift, 15 minutes.
	TWA: 980 mg/m³, 0 times per shift, 8 hours. TWA: 400 ppm, 0 times per shift, 8 hours.
Alkyl*-1,3-propylene-diamine acetate (*Coco)	None.

Consult local authorities for acceptable exposure limits.

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection : Wear chemical safety goggles. When transferring material wear face-shield in addition

to chemical safety goggles. Chemical-resistant gloves.

Skin protection : Wear long sleeves to prevent repeated or prolonged skin contact.

Respiratory protection : If a risk assessment indicates it is necessary, use a properly fitted, air purifying or

> supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the

safe working limits of the selected respirator.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Flash point

Hand protection

Physical state : Liquid. Color : Amber. Odor : Alcohol-like. **Odor threshold** : Not available. pН 5.5 to 6.5

Neat - without dilution.

Melting point/freezing point : Not available. **Initial Boiling Point** : Not available. **Boiling point, initial boiling** : Not available.

point, and boiling range

: Closed cup: 24.4°C (75.9°F) [SFCC]

: Not applicable. **Burning time** : Not applicable. **Burning rate Evaporation rate** Not available.

: Highly flammable in the presence of the following materials or conditions: open flames, **Flammability**

sparks and static discharge and heat.

Lower and upper explosion limit/flammability limit

: Not available.

Vapor pressure : 5.75 psig @ 54.4°C, 130 F (Reid)

: >1 [Air = 1] Relative vapor density : 0.952 (15.6°C) Relative density : 7.93 (lbs/gal) **Density** Soluble Solubility in water

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available.

Viscosity : Dynamic (1°C): 37 cP

VOC : Not available. **Pour Point** : -34.4°C (-29.9°F)

Particle characteristics

: Not applicable. Median particle size

Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Incompatible materials

: Reactive or incompatible with the following materials: oxidizing materials and acids.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
K-CIDE™ 302 INDUSTRIAL BACTERICIDE	LC50 Inhalation Dusts and mists	Rat	1.47 mg/l	4 hours
	LD50 Dermal	Rat	>5050 mg/kg	-
	LD50 Oral	Rat	1750 mg/kg	-
Isopropanol	LC50 Inhalation Vapor	Rat	>10000 ppm	6 hours
	LD50 Dermal	Rabbit	6.29 g/kg	-
	LD50 Oral	Rat	4700 mg/kg	-

Irritation/Corrosion

X-CIDE™ 302 INDUSTRIAL	Skin - Primary dermal	Rabbit	2.7	-	-
BACTERICIDE	irritation index (PDII)				
	Eyes - Severe irritant	Rabbit	-	-	-

Sensitization

No available toxicity data.

Mutagenicity

No available toxicity data.

Carcinogenicity

Classification

Product/ingredient name	OSHA	IARC	NTP
Isopropanol	-	3	-

Reproductive toxicity

No available toxicity data.

Teratogenicity

No available toxicity data.

Specific target organ toxicity (single exposure)

X-CIDE™ 302 INDUSTRIAL BACTERICIDE

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
i sopropanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not applicable.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion : Harmful if swallowed. Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:,pain or irritation,watering,redness

Inhalation : nausea or vomiting, headache, drows in ess/fatique, dizziness/vertigo, unconsciousness

Skin contact: irritation,redness,dryness,cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

rects

Long term exposure

Potential immediate

Potential delayed effects

effects

: Not available.

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)		Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
X-CIDE™ 302 INDUSTRIAL BACTERICIDE	1750	Not available.	Not available.	Not available.	1.47
Isopropanol	4700	6290	Not available.	Not available.	Not available.
Alkyl*-1,3-propylene-diamine acetate (*Coco)	500	Not available.	Not available.	Not available.	Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Isopropanol	Acute LC50 1400000 µg/l Marine water Acute LC50 1400000 µg/l	Crustaceans - Crangon crangon Fish - Gambusia affinis	48 hours 96 hours
Alkyl*-1,3-propylene-diamine acetate (*Coco)	Acute EC50 104 ppb Fresh water	Daphnia - Daphnia magna	48 hours
,	Acute LC50 577 ppb Marine water	Fish - Menidia menidia	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Sopropanol	0.05	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Contains: Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Contains: Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Contains: Isopropanol)	FLAMMABLE LIQUID, N.O.S. (Contains: Isopropanol)
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.

Additional information

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous

Goods Regulations: 2.18-2.19 (Class 3).

IMDG : Emergency schedules F-E S-D

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

DOT Reportable

Quantity

Not applicable.

Not available. **Marine pollutant**

North-America NAERG : 128

Section 15. Regulatory information

U.S. Federal regulations : TSCA 12(b) one-time export: No products were found.

TSCA 12(b) annual export notification: No products were found.

Inited States inventory (TSCA 8b): All components are active or exempted.

Clean Water Act (CWA) 307: No products were found. Clean Water Act (CWA) 311: No products were found.

United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs):

List name	Status	Ingredient name	Name on list	Conc.
None of the components are listed.				

SARA 302/304 : No products were found.

SARA 311/312

X-CIDE™ 302 INDUSTRIAL BACTERICIDE

Section 15. Regulatory information

Classification

: FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

HNOC - Defatting irritant

SARA 313

	Product name	CAS number	%
Supplier notification	Isopropanol	67-63-0	20 - 30

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

Canada

Canada (CEPA DSL): : All components are listed or exempted.

Additional information

This product is subject to regulation under the US Federal Insecticide, Fungicide and Rodenticide ACT (FIFRA) and is therefore exempt from US Toxic Substance Control Act (TSCA) Inventory listing requirements.

This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for workplace labels of non-pesticide chemicals.

Following is the hazard information as required on the pesticide label:

DANGER

Corrosive. Causes irreversible eye damage. Do not get in eyes or on clothing. Harmful if swallowed. Harmful if inhaled. Avoid breathing vapor or spray mist. Wash hands thoroughly with soap and water after handling and before eating, drinking, chewing gum or using tobacco.

This product is toxic to fish, aquatic invertebrates, oysters, and shrimp.

Section 16. Other information

National Fire Protection Association (U.S.A.)



History

Date of printing : 1/20/2023

Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

X-CIDE™ 302 INDUSTRIAL BACTERICIDE

Section 16. Other information

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

NOTE: The information on this SDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.

This SDS was prepared and is to be used for this product. If the product is used as a component in another product, this SDS information may not be applicable.