

# Section 1. Identification

Product name	: CRW9168 CORROSION INHIBITOR
Product code	: CRW9168
Relevant identified uses (	of the substance or mixture and uses advised against
Identified uses	: Corrosion Inhibitor.
Print date	: 1/12/2023
Validation date	: 1/12/2023
Version	: 3.02
Supplier's details	: Baker Petrolite LLC 12645 W. Airport Blvd. Sugar Land, TX 77478 For Product Information/SDSs Call: 800-231-3606 (8:00 a.m 5:00 p.m. CST, Monday - Friday) 281-276-5400
Emergency telephone number (with hours of operation)	: CHEMTREC: 800-424-9300 (U.S. 24 hour) Baker Petrolite: 800-231-3606 (001)281-276-5400 CHEMTREC Int'l 01-703-527-3887 (International 24 hour)

## Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	<ul> <li>AMMABLE LIQUIDS - Category 3         ACUTE TOXICITY (oral) - Category 4         ACUTE TOXICITY (dermal) - Category 4         ACUTE TOXICITY (inhalation) - Category 4         SKIN IRRITATION - Category 2         SERIOUS EYE DAMAGE - Category 1         SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1         AQUATIC HAZARD (ACUTE) - Category 2     </li> </ul>
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	<ul> <li>Flammable liquid and vapor. Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. Causes serious eye damage. Causes damage to organs. (optic nerve) Toxic to aquatic life.</li> </ul>
Precautionary statements	

### Section 2. Hazards identification

Prevention	: Wear protective gloves: > 8 hours (breakthrough time): Nitrile or Neoprene gloves. 4H gloves. Butyl rubber gloves Wear protective clothing. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
Response	: F exposed: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Avoid contact with skin and clothing. Wash thoroughly after handling.
Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.

### Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Salt of fatty acid polyamine	10 - 20	Trade secret.
Methanol	10 - 20	67-56-1
Fatty amine salt	5 - 10	Trade secret.
Quaternary ammonium compounds	5 - 10	Trade secret.
Isopropanol	1 - 5	67-63-0
Ammonium bisulfite	1 - 5	10192-30-0
Acetic acid	1 - 5	64-19-7
Amine salts	1 - 5	Trade secret.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

### **Description of necessary first aid measures**

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Eye contact
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: Get medical attention immediately. Call a poison center or physician. Immediately flush the eye(s) continuously with lukewarm, gently flowing water for at least 20-60 minutes while holding the eyelid(s) open. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician.

# Section 4. First aid measures

Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash affected area with soap and mild detergent for at least 20 - 60 minutes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Wash clothing before reuse.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

### Most important symptoms/effects, acute and delayed

Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye damage.
Inhalation	: 📕 armful if inhaled. Causes damage to organs following a single exposure if inhaled.
Skin contact	■ Farmful in contact with skin. Causes damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin.
Ingestion	<ul> <li>Farmful if swallowed. Causes damage to organs following a single exposure if swallowed.</li> </ul>
<u>Over-exposure signs/sym</u>	<u>otoms</u>
Eye contact	: Koverse symptoms may include the following:,pain,watering,redness
Inhalation	: No specific data.
Skin contact	: pain or irritation, redness, dryness, cracking, blistering may occur
Ingestion	: Adverse symptoms may include the following:,stomach pains
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	<ul> <li>In case of inhalation of decomposition products in a fire, symptoms may be delayed.</li> <li>The exposed person may need to be kept under medical surveillance for 48 hours.</li> </ul>
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

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Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , alcohol-resistant foam or water spray (fog).
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is toxic to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: carbon dioxide,carbon monoxide,nitrogen oxides,sulfur oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal

### Section 6. Accidental release measures

If RQ (Reportable Quantity) is exceeded, report to National Spill Response Office at 1-800-424-8802.

## Section 7. Handling and storage

Precautions	for safe	handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in a segregated and approved area. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store in original container, protected from direct sunlight. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits
Salt of fatty acid polyamine	None.
Methanol	ACGIH TLV (United States, 1/2022). Absorbed through
	skin.
	STEL: 328 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 250 ppm, 0 times per shift, 15 minutes.
	TWA: 262 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 200 ppm, 0 times per shift, 8 hours.
	NIOSH REL (United States, 10/2020). Absorbed
	through skin.
	STEL: 325 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 250 ppm, 0 times per shift, 15 minutes.
	TWA: 260 mg/m³, 0 times per shift, 10 hours.
	TWA: 200 ppm, 0 times per shift, 10 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 260 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 200 ppm, 0 times per shift, 8 hours.
	OSHA PEL 1989 (United States, 3/1989). Absorbed
	through skin.
	STEL: 325 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 250 ppm, 0 times per shift, 15 minutes.
	TWA: 260 mg/m³, 0 times per shift, 8 hours.
	TWA: 200 ppm, 0 times per shift, 8 hours.
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### Section 8. Exposure controls/personal protection

Fatty amine salt	None.
Quaternary ammonium compounds	None.
Isopropanol	ACGIH TLV (United States, 4/2014).
	STEL: 400 ppm, 0 times per shift, 15 minutes.
	TWA: 200 ppm, 0 times per shift, 8 hours.
	NIOSH REL (United States, 10/2013).
	STEL: 1225 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 500 ppm, 0 times per shift, 15 minutes.
	TWA: 980 mg/m <sup>3</sup> , 0 times per shift, 10 hours.
	TWA: 400 ppm, 0 times per shift, 10 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 980 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 400 ppm, 0 times per shift, 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	STEL: 1225 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 500 ppm, 0 times per shift, 15 minutes.
	TWA: 980 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 400 ppm, 0 times per shift, 8 hours.
Ammonium bisulfite	None.
Acetic acid	ACGIH TLV (United States, 1/2022).
	STEL: 37 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 15 ppm, 0 times per shift, 15 minutes.
	TWA: 25 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 10 ppm, 0 times per shift, 8 hours.
	NIOSH REL (United States, 10/2020).
	STEL: 37 mg/m <sup>3</sup> , 0 times per shift, 15 minutes.
	STEL: 15 ppm, 0 times per shift, 15 minutes.
	TWA: 25 mg/m <sup>3</sup> , 0 times per shift, 10 hours.
	TWA: 10 ppm, 0 times per shift, 10 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 25 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 10 ppm, 0 times per shift, 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 25 mg/m <sup>3</sup> , 0 times per shift, 8 hours.
	TWA: 10 ppm, 0 times per shift, 8 hours.
Amine salts	None.

Consult local authorities for acceptable exposure limits.

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

Appropriate engineering	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or
controls	other engineering controls to keep worker exposure to airborne contaminants below any
	recommended or statutory limits. The engineering controls also need to keep gas,
	vapor or dust concentrations below any lower explosive limits. Use explosion-proof
	ventilation equipment.

Individual protection measures	
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

## Section 8. Exposure controls/personal protection

Eye/face protection	: Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles. If inhalation hazards exist, a full-face respirator may be required instead.
Hand protection	: Chemical-resistant gloves: Nitrile or Neoprene gloves. 4H gloves. Butyl rubber gloves.
Skin protection	: Wear long sleeves and chemical resistant apron to prevent repeated or prolonged skin contact.
Respiratory protection	: If a risk assessment indicates it is necessary, use a properly fitted supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>		
Physical state	Liquid. [Clear.]	
Color	Brown.	
Odor	Alcohol-like.	
Odor threshold	Not available.	
рН	6	
	5% of product in 75% isopropanol / 25% water solution	
Melting point/freezing point	-35°C (-31°F)	
Initial Boiling Point	Not available.	
Boiling point, initial boiling point, and boiling range	Not available.	
Flash point	Closed cup: 29.4°C (84.9°F) [PMCC]	
Burning time	Not applicable.	
Burning rate	Not applicable.	
Evaporation rate	Not available.	
Flammability	Highly flammable in the presence of the following materials or conditions: open flame sparks and static discharge and heat.	es,
Lower and upper explosion limit/flammability limit	Not available.	
Vapor pressure	5.35 psi @ 54.4°C, 130 F (Reid)	
Relative vapor density	>1 [Air = 1]	
Relative density	0.99 (15.6°C)	
Density	8.25 (lbs/gal)	
Solubility in water	Soluble	
Partition coefficient: n- octanol/water	Not applicable.	
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Dynamic (15.6°C): 48.3 cP	
VOC	Not available.	
Pour Point	-35°C (-31°F)	
Particle characteristics		
Median particle size	Not applicable.	

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials, reducing materials, organic materials, acids and alkalis. Methanol and isopropanol are incompatible and may react with chromium trioxide, acetyl bromide, alkyl aluminum solutions, beryllium hydride, boron trichloride, nitric acid, cyanuric chloride, dichloromethane, diethylzinc, metals (granulated forms of aluminum and magnesium – including aluminum and zinc salts), phosphorus III oxide, and potassium tert-butoxide.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methanol	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Human	500 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-
Isopropanol	LC50 Inhalation Vapor	Rat	>10000 ppm	6 hours
	LD50 Dermal	Rabbit	6.29 g/kg	-
	LD50 Oral	Rat	4700 mg/kg	-
Acetic acid	LC50 Inhalation Vapor	Rat	11000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	1060 mg/kg	-
	LD50 Oral	Rat	3310 mg/kg	-

### Irritation/Corrosion

No available toxicity data.

#### **Sensitization**

No available toxicity data.

### **Mutagenicity**

No available toxicity data.

### **Carcinogenicity**

### **Classification**

Product/ingredient name	OSHA	IARC	NTP
Isopropanol	-	3	-

Reproductive toxicity

## Section 11. Toxicological information

No available toxicity data.

#### **Teratogenicity**

No available toxicity data.

#### Specific target organ toxicity (single exposure)

Name	•••	Route of exposure	Target organs
	Category 1 Category 3		optic nerve Narcotic effects

### Specific target organ toxicity (repeated exposure)

Not applicable.

#### **Aspiration hazard**

Not available.

Information on the likely routes of exposure	: Routes of entry anticipated: Dermal, Inhalation.
Potential acute health effects	<u>5</u>
Eye contact	: Causes serious eye damage.
Inhalation	: F armful if inhaled. Causes damage to organs following a single exposure if inhaled.
Skin contact	: Farmful in contact with skin. Causes damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin.
Ingestion	: Farmful if swallowed. Causes damage to organs following a single exposure if swallowed.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: Kolverse symptoms may include the following:,pain,watering,redness
Inhalation	: No specific data.
Skin contact	: pain or irritation, redness, dryness, cracking, blistering may occur
Ingestion	: Koverse symptoms may include the following:,stomach pains
Delayed and immediate effect	cts and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	icts
General	<ul> <li>Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.</li> </ul>
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

### Numerical measures of toxicity

### Section 11. Toxicological information

### Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
RW9168 CORROSION INHIBITOR	528.4	1708.2	Not available.	17.1	Not available.
Methanol	100	300	64000	3	Not available.
Quaternary ammonium compounds	500	Not available.	Not available.	Not available.	Not available.
Isopropanol	4700	6290	Not available.	Not available.	Not available.
Acetic acid	3310	Not available.	Not available.	Not available.	Not available.
Amine salts	500	Not available.	Not available.	Not available.	Not available.

## Section 12. Ecological information

### **Toxicity**

Product/ingredient name	Result	Species	Exposure
Methanol	Acute EC50 16.912 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 1000000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 2500000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 100 mg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 9.96 mg/l Marine water	Algae - Ulva pertusa	96 hours
Isopropanol	Acute LC50 1400000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 1400000 µg/l	Fish - Gambusia affinis	96 hours
Acetic acid	Acute EC50 73400 µg/l Fresh water	Algae - Navicula seminulum	96 hours
	Acute EC50 65000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 50.1 ul/L Marine water	Crustaceans - Artemia sp.	48 hours
	Acute LC50 75000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
Amine salts	Acute EC50 104 ppb Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 577 ppb Marine water	Fish - Menidia menidia	96 hours

### Persistence and degradability

Not available.

### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Methanol	-0.77	<10	low
Isopropanol	0.05	-	low
Acetic acid	-0.17	3.16	low

### Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

### Section 13. Disposal considerations

#### **Disposal methods**

: Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	ΙΑΤΑ
UN number	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Contains: Methanol, Isopropanol)			
Transport hazard class(es)	3	3	3	3
Packing group	111	111	111	111
Environmental hazards	No.	No.	No.	No.

Additional information	<u>on</u>	
DOT Classification	S	<b>Reportable quantity</b> 28470 lbs / 12925.4 kg [3449 gal / 13056 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
TDG Classification		Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).
IMDG	: <u>I</u>	Emergency schedules F-E S-D
Special precautions		<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk act to IMO instruments	cording :	Not available.
DOT Reportable Quantity		451 gal of this product. bisulfite, 24839 gal of this product.
Marine pollutant	Not available	e.
North-America NAEF	RG :	128

### Section 15. Regulatory information

U.S. Federal regulations	: TSCA 12(b) one-time export: No products were found.
	TSCA 12(b) annual export notification: No products were found.
	<b>Inited States inventory (TSCA 8b)</b> : All components are active or exempted.
	Plean Water Act (CWA) 307: nickel sulphate; ethylbenzene; naphthalene
	<b>Elean Water Act (CWA) 311</b> : ammonium hydrogensulphite; acetic acid; xylene; nickel

sulphate; ethylbenzene; naphthalene United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

	r			
List name	Status	Ingredient name	Name on list	Conc.
Mited States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Methanol	Methanol	10 - 20
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Xylene	Xylenes	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Nickel sulfate	Nickel Compounds	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Cumene	Cumene	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Ethylbenzene	Ethyl benzene	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Naphthalene	Naphthalene	0 - 0.1

#### SARA 302/304

: No products were found.

SARA 311/312 Classification

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 **SKIN IRRITATION - Category 2** SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 HNOC - Defatting irritant

### **SARA 313**

	Product name	CAS number	%
Supplier notification	Isopropanol	67-56-1 67-63-0 10192-30-0	10 - 20 1 - 5 1 - 5

### California Prop. 65

ARNING: This product can expose you to chemicals including nickel sulfate, cumene, ethylbenzene and naphthalene, which are known to the State of California to cause cancer, and methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca. gov.

#### **Canada**

Canada (CEPA DSL):

: At least one component is not listed in DSL but all such components are listed in NDSL.

### Section 16. Other information

#### National Fire Protection Association (U.S.A.)

Health 300	Flammability Instability Special
<u>History</u>	
Date of printing	: 1/12/2023
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

**V** Indicates information that has changed from previously issued version.

#### Notice to reader

NOTE: The information on this SDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

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This SDS was prepared and is to be used for this product. If the product is used as a component in another product, this SDS information may not be applicable.