

Section 1. Identification

Product name	: CRO9159 CORROSION INHIBITOR
Product code	: CRO9159
Relevant identified uses	<u>of the substance or mixture and uses advised against</u>
Identified uses	: Corrosion Inhibitor
Print date	: 1/12/2023
Validation date	: 1/12/2023
Version	: 2.02
Supplier's details	: Baker Petrolite LLC 12645 W. Airport Blvd. Sugar Land, TX 77478 For Product Information/SDSs Call: 800-231-3606 (8:00 a.m 5:00 p.m. CST, Monday - Friday) 281-276-5400
Emergency telephone number (with hours of operation)	: CHEMTREC: 800-424-9300 (U.S. 24 hour) Baker Petrolite: 800-231-3606 (001)281-276-5400 CHEMTREC Int'I 01-703-527-3887 (International 24 hour)

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 AMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Fammable liquid and vapor. Causes skin irritation. Causes serious eye damage. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves: > 8 hours (breakthrough time): Nitrile or Neoprene gloves Wear protective clothing. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion- proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Avoid release to the environment. Wash thoroughly after handling.

Section 2. Hazards identification

Response	Collect spillage. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: 🛿 tore in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Phosphates	1 - 5	Trade secret.
Quaternary ammonium chloride	1 - 5	Trade secret.
Light aromatic naphtha	1 - 5	64742-95-6
Amine derivative	1 - 5	Trade secret.
1,2,4-Trimethylbenzene	1 - 5	95-63-6
Fatty amine	0 - 0.1	Trade secret.
Hydrogen sulfide	0 - 0.1	7783-06-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush the eye(s) continuously with lukewarm, gently flowing water for at least 20-60 minutes while holding the eyelid(s) open. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash affected area with soap and mild detergent for at least 20 - 60 minutes. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.	
Most important symptoms/e	effects, acute and delayed	
Potential acute health effe	<u>cts</u>	
Eye contact	: Causes serious eye damage.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: Causes skin irritation.	
Ingestion	: No known significant effects or critical hazards.	
<u>Over-exposure signs/symp</u>	<u>ptoms</u>	
Eye contact	: Koverse symptoms may include the following:,pain,watering,redness	
Inhalation	: No specific data.	
Skin contact	: pain or irritation, redness, blistering may occur	
Ingestion	: Adverse symptoms may include the following:,stomach pains	
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. 	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , alcohol-resistant foam or water spray (fog).
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: A meable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: carbon dioxide,carbon monoxide,nitrogen oxides,sulfur oxides,phosphorus oxides

Section 5. Fire-fighting measures

Special protective actions	: Promptly isolate the scene by removing all persons from the vicinity of the incident if
for fire-fighters	there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Void dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for co	nt	ainment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and
	explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively,
	or if water-insoluble, absorb with an inert dry material and place in an appropriate waste
	disposal container. Dispose of via a licensed waste disposal contractor.

Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact
	information and Section 13 for waste disposal.

If RQ (Reportable Quantity) is exceeded, report to National Spill Response Office at 1-800-424-8802.

Section 7. Handling and storage

Precautions for safe handling

Protective measures
 Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

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Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store in original container, protected from direct sunlight. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Phosphates	None.
Quaternary ammonium chloride	None.
Light aromatic naphtha	None.
Amine derivative	None.
1,2,4-Trimethylbenzene	NIOSH REL (United States, 10/2020). TWA: 125 mg/m ³ , 0 times per shift, 10 hours.
	TWA: 25 ppm, 0 times per shift, 10 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 125 mg/m³, 0 times per shift, 8 hours. TWA: 25 ppm, 0 times per shift, 8 hours.
	ACGIH TLV (United States, 1/2022).
	TWA: 10 ppm 8 hours.
Hydrogen sulfide	ACGIH TLV (United States, 1/2022).
	STEL: 5 ppm, 0 times per shift, 15 minutes.
	TWA: 1 ppm, 0 times per shift, 8 hours.
	NIOSH REL (United States, 10/2020).
	CEIL: 15 mg/m ³ , 0 times per shift, 10 minutes.
	CEIL: 10 ppm, 0 times per shift, 10 minutes.
	OSHA PEL 1989 (United States, 3/1989).
	STEL: 21 mg/m ³ , 0 times per shift, 15 minutes.
	STEL: 15 ppm, 0 times per shift, 15 minutes.
	TWA: 14 mg/m ³ , 0 times per shift, 8 hours.
	TWA: 10 ppm, 0 times per shift, 8 hours.
	OSHA PEL Z2 (United States, 2/2013).
	AMP: 50 ppm, 0 times per shift, 10 minutes.
	CEIL: 20 ppm, 0 times per shift, 0 hours.

Consult local authorities for acceptable exposure limits.

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles. If inhalation hazards exist, a full-face respirator may be required instead.
Hand protection	: Chemical-resistant gloves: Nitrile or Neoprene gloves.
Skin protection	: Wear long sleeves and chemical resistant apron to prevent repeated or prolonged skin contact.
Respiratory protection	: If a risk assessment indicates it is necessary, use a properly fitted, air purifying or supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance	
Physical state	: Liquid. [Opaque.]
Color	: Tan. [Light]
Odor	: Amine-like. Mercaptan. [Slight]
Odor threshold	: Not available.
рН	: 3.3 [Conc. (% w/w): 5%]
	: 5% of product in 75% isopropanol / 25% water solution
Melting point/freezing point	: Not available.
Initial Boiling Point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Closed cup: 50.6°C (123.1°F) [TCC]
Burning time	: Not applicable.
Burning rate	: Not applicable.
Evaporation rate	: Not available.
Flammability	: Flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: Not available.
Relative vapor density	: >1 [Air = 1]
Relative density	: 0.992 (22.2°C)
Density	: 8.26 (lbs/gal)
Solubility in water	: Dispersible
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.

Section 9. Physical and chemical properties

Viscosity

: Dynamic (16°C):

VOC	: Not available.
Pour Point	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity			
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.		
Chemical stability	: The product is stable.		
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.		
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.		
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials.		
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.		

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Phosphates	LD50 Dermal	Rabbit	>8000 mg/kg	-
•	LD50 Oral	Rat	9200 mg/kg	-
Quaternary ammonium chloride	LD50 Dermal	Rat	1664 mg/kg	-
	LD50 Oral	Rat	295 mg/kg	-
Light aromatic naphtha	LD50 Oral	Rat	2900 mg/kg	-
Amine derivative	LD50 Dermal	Rabbit	>23500 mg/kg	-
	LD50 Oral	Rat	>19000 mg/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
•	LD50 Oral	Rat	5 g/kg	-
Hydrogen sulfide	LC50 Inhalation Gas.	Rat	444 ppm	4 hours
	LC50 Inhalation Vapor	Rat	700 mg/m ³	4 hours
	LCLo Inhalation Gas.	Man	634 ppm	1 hours

Irritation/Corrosion

No available toxicity data.

Sensitization

No available toxicity data.

Mutagenicity

No available toxicity data.

Carcinogenicity Classification

Section 11. Toxicological information

No available toxicity data.

Reproductive toxicity

No available toxicity data.

Teratogenicity

No available toxicity data.

Specific target organ toxicity (single exposure)

Name	•••	Route of exposure	Target organs
Ight aromatic naphtha 1,2,4-Trimethylbenzene	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
Hydrogen sulfide	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not applicable.

Aspiration hazard

Name	Result
<mark>I∕</mark> ght aromatic naphtha	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Routes of entry anticipated: Dermal, Inhalation.	
Potential acute health effects	2	
Eye contact	: Causes serious eye damage.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: Causes skin irritation.	
Ingestion	: No known significant effects or critical hazards.	
Symptoms related to the phy	vsical, chemical and toxicological characteristics	
Eye contact	: Koverse symptoms may include the following:,pain,watering,redness	
Inhalation	: No specific data.	
Skin contact	: pain or irritation, redness, blistering may occur	
Ingestion	: Koverse symptoms may include the following:,stomach pains	
	ts and also chronic effects from short and long term exposure	
<u>Short term exposure</u>		
Potential immediate effects	: Not available.	
Potential delayed effects	: Not available.	
Long term exposure		
Potential immediate effects	: Not available.	
Potential delayed effects	: Not available.	
Potential chronic health effe	<u>cts</u>	
General	: No known significant effects or critical hazards.	
Carcinogenicity	: No known significant effects or critical hazards.	
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Section 11. Toxicological information

Mutagenicity

Reproductive toxicity

: No known significant effects or critical hazards.

xicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
RO9159 CORROSION INHIBITOR	12901.1	42934.8	71353493	1352.2	Not available.
Phosphates	9200	Not available.	Not available.	Not available.	Not available.
Quaternary ammonium chloride	500	1664	Not available.	Not available.	Not available.
Light aromatic naphtha	2900	Not available.	Not available.	Not available.	Not available.
1,2,4-Trimethylbenzene	5000	Not available.	Not available.	18	Not available.
Hydrogen sulfide	Not available.	Not available.	444	0.7	Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure	
Phosphates	Acute EC50 0.48 mg/l	Algae - Skeletonema	72 hours	
	Acute LC50 3.2 mg/l	Fish	96 hours	
Quaternary ammonium chloride	Acute LC50 0.145 ppm Fresh water	Fish - Oncorhynchus mykiss	96 hours	
1,2,4-Trimethylbenzene	Acute LC50 4910 µg/l Marine water	Crustaceans - Elasmopus pectenicrus	48 hours	
	Acute LC50 22.4 mg/l Fresh water	Fish - Tilapia zillii	96 hours	
Hydrogen sulfide	Acute EC50 62 µg/l Fresh water	Crustaceans - Gammarus pseudolimnaeus	2 days	
	Acute LC50 2 μg/l Fresh water	Fish - Coregonus clupeaformis - Yolk-sac fry	96 hours	

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
Phosphates	-	28 % - 28 days ·		-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodegradability	
Phosphates	-		-		Inherent	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Ight aromatic naphtha	-	10 to 2500	high
1,2,4-Trimethylbenzene	3.63	243	low

Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	•			
	DOT Classification	TDG Classification	IMDG	ΙΑΤΑ
UN number	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Contains: Light aromatic naphtha, 1,2,4-Trimethylbenzene)			
Transport hazard class(es)	3			3
Packing group	111	III	111	
Environmental hazards	Yes.	Yes.	Ves.	✔es. The environmentally hazardous substance mark is not required.

Additional information

DOT Classification	 Phis product may be re-classified as "Combustible Liquid," unless transported by vessel or aircraft. Non-bulk packages (less than or equal to 119 gal) of combustible liquids, that are marine pollutants, are not regulated as hazardous materials in package sizes less than the product reportable quantity, unless transported by vessel. This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. Reportable quantity 48584.9 lbs / 22057.6 kg [5874 gal / 22235.4 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
TDG Classification	: Froduct classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3), 2.7 (Marine pollutant mark). The marine pollutant mark is not required when transported by road or rail.
IMDG	:

Section 14. Transport information

ΑΤΑ	 The environmentally hazardous substance mark may appear if required by other transportation regulations.
Special precautions	for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk ac to IMO instruments	cording : Not available.
DOT Reportable Quantity	Xylene, 5882 gal of this product.
Marine pollutant	Phosphates Quaternary ammonium chloride

North-America NAERG : 128

Section 15. Regulatory information

U.S. Federal regulations	: TSCA 12(b) one-time export: No products were found.
	TSCA 12(b) annual export notification: No products were found.
	Vinited States inventory (TSCA 8b) : All components are active or exempted.
	Clean Water Act (CWA) 307: naphthalene
	Clean Water Act (CWA) 311: xylene; ethylbenzene; naphthalene; hydrogen sulphide
	Clean Air Act (CAA) 112 regulated toxic substances: No products were found.

United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

List name	Status	Ingredient name	Name on list	Conc.
Mited States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Methanol	Methanol	0.1 - 1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Xylene	Xylenes	0.1 - 1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Cumene	Cumene	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Ethylbenzene	Ethyl benzene	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	1,4-Dioxane	1,4-Dioxane; 1,4-Diethyleneoxide	0 - 0.1
United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Listed	Naphthalene	Naphthalene	0 - 0.1

SARA 302/304

			SARA 302 TPQ		SARA 304 RQ	
Name	%	EHS	(lbs)	(gallons)	(lbs)	(gallons)
Hydrogen sulfide	< 0.1	Yes.	500	-	100	-

SARA 311/312

Classification

: FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1

<u>SARA 313</u>

Section 15. Regulatory information

	Product name	CAS number	%
Supplier notification	7,2,4-Trimethylbenzene	95-63-6	1 - 5

California Prop. 65

MARNING: This product can expose you to chemicals including cumene, ethylbenzene, 1,4-Dioxane and naphthalene, which are known to the State of California to cause cancer, and methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca. gov.

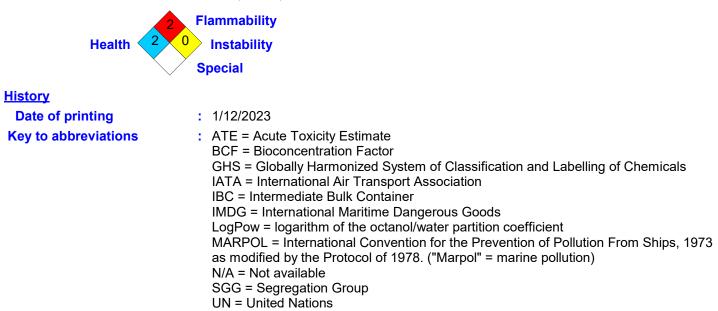
Canada

Canada (CEPA DSL):

: All components are listed or exempted.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Indicates information that has changed from previously issued version.

Notice to reader

NOTE: The information on this SDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.

This SDS was prepared and is to be used for this product. If the product is used as a component in another product, this SDS information may not be applicable.